## CLAIMS

- A ceramic substrate having: a heating element composed of one or more circuit(s) on a surface thereof or inside thereof;
   and a through hole being made in the ceramic substrate,
- wherein said heating element circuit is formed in the range
  of 20 mm or less from the inner wall of said through hole.
- The ceramic substrate according to claim 1,
   wherein said heating element circuit is formed in the range of 0.1 to 20 mm from the inner wall of said through hole.
- The ceramic substrate according to claim 1 or 2, wherein the thickness of said ceramic substrate is over
   1.5 mm.